QA INCOMING INSPECTION:

Access Business Group (ABG) Quality Assurance (QA) utilizes Inspections to ensure that components, materials, and products conform to ABG specifications, to facilitate quality improvement, and to aid in new product development. Inspections are performed as a result of the following:

- Incoming product or materials inspection
- In-process inspection
- Finished goods product inspection
- Audits
- Corrective actions
- Supplier assessments
- Validation and capability studies

Most raw materials, manufactured products, and non-qualified supplier components or products require an inspection. Items are sampled, inspected, and tested according to the appropriate procedures, specifications, test methods, or sampling plans. Certificates of analysis may be used in addition to or in lieu of sampling, testing and inspection, where qualified and approved by QA.

Defect Classification:

Non-Reportable (NR) — A defect that was noted upon examination but is of such size or consequence as to be insignificant to the end user.

Minor Defect (MI) — A condition, which testing experience or judgment indicators would not affect product function - not greatly alter unit appearance, but which is objectionable when, found in large quantities.

Major Defect (MA) — A condition in which testing experience or judgment indicates is detrimental to the salability of the finished products or any condition that renders the item unable to perform its intended function.

Critical Defect — A condition in which testing experience or judgment indicates is likely to result in a hazardous and/or injurious situation to the user; or make the product subject to government seizure.